



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

*gloss
black*

D3492-1
Job Sheet 173819



Part No: D3492-1

Job Qty: 16 ea

Part Name: Plug



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/7/18

Job Tracking No: GLOSS BLACK

Due Date: 3/16/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV E IPP Rev:A 11.04.19 per dwg revC DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea		3/15/18	0.00	0.00	Start Up Machining-2		MAR 25 2018
150	HandFinish	16 pcs		3/15/18	0.00	0.05	HandFinish1	<i>scuff lightly</i>	MAR 25 2018
160	Powdercoat <i>Spray Paint</i>	16 pcs		3/16/18	0.00	0.03	Powdercoat1	<i>gloss black</i>	MAR 25 2018
170	QC	16 pcs		3/16/18	0.00	0.00	QC3		MAR 26 2018
180	Packaging	16 pcs		3/16/18	0.00	0.00	Packaging3-1		9-89U 18/3/2018
190	QC21-SA	16 Ea		3/16/18	0.00	0.00	QC21		<i>21</i> <i>9-89</i> MAR 27 2018

Part Op 160 - (Flat End Only) START TIME: _____ FINISH TIME: _____
Descriptions: 180 - LOCATION : FP001 *Primer 138747 Paint 138823*

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3492-1	Plug	.8480 Ea (.053 ea)	90-Start up Operation	<i>5025647 (16)</i>

pull from stock

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3492-1	1	167	0



Container No: S054681



Part: D3492-1
Job No: 173819
Serial No/Batch: S054681
Revision:
Inspector:

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Date: 03/25/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
		OTHER : ☐			